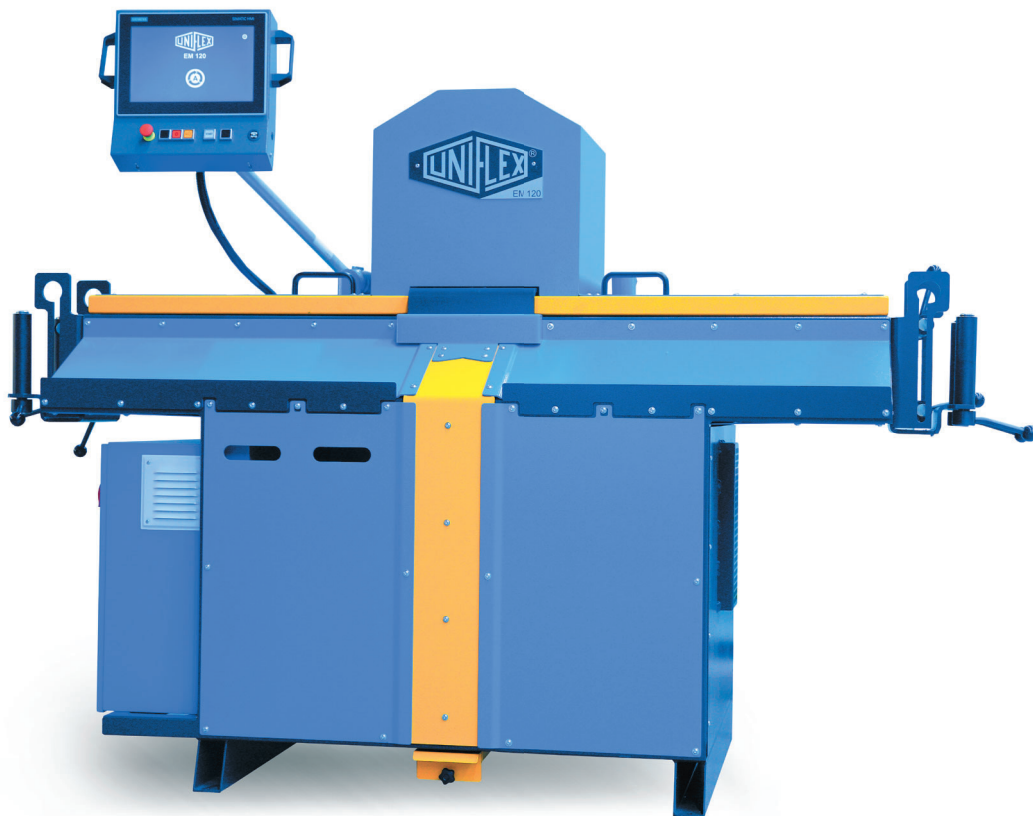




The EM 115 and EM 120 are highly productive cutting machines. These machines are best suited for high volume manufacturing of 2" hoses along with workshop capability for 3" high pressure hoses and 4" industrial hoses.

The UNIFLEX EM 120 is a hose-cutting machine for hydraulic and industrial hoses with outside diameters up to 135 mm. The EM 120 is the first fully electric cutting machine. The hose is pre-bent and clamped while the blade is moving up through the hose. Via IPC for Industry 4.0 or IoT, the operator just needs to type in the diameter and the machine sets itself and adapts the speed via sensors. This results in an optimized straight cut without tearing marks. UNIFLEX recommends the use of the suction and filter device UVC 100 or UVC 50 while using the EM 120.



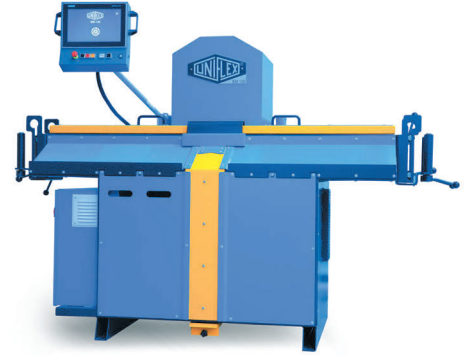
EM 120



EM 115



EM 115

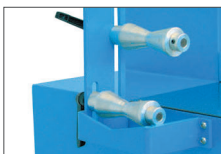


EM 120

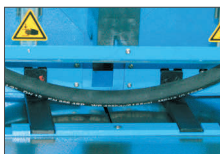
Technical Data	EM 115	EM 120
Production 4/6-spiral	2"	3"
Workshop 4/6-spiral	3"	4"
Industrial	3"	4"
Max. outside (mm)	Ø 125	Ø 135
Feed	pneumatic	electric
Noise level	80 dBA	80 dBA
Brake motor	✓	✓
Suction connection (mm)	Ø 100	Ø 100
Drive	7.5 kW 3~VAC	7.5 kW 3~VAC
Cutting blade (mm)	TM C 520x4x40	TM C 520 x 4 x 40
L x W x H (mm)	1,210 x 650 x 1,650	2,024 x 1,025 x 1,600
Weight (kg)	245	350
<b>Options</b>		
Suction device	UVC 50 / UVC 100	UVC 50 / UVC 100
Hose guide (UHG 14)	✓	✓
UVC 50 Adapter	518.7016	518.7016
Laser	327.2220	–

Suction & filter device page 68 / Options and accessories page 70

## Description



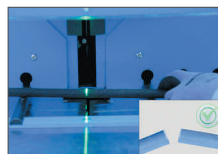
Lateral guide rolls for guiding and positioning of the hose, for a better cutting quality (EM 115)



Various bending points selectable for straighter cuts and relief of pinch on the blade.



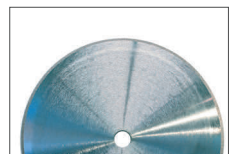
Exchangeable guide (two sizes) for optimum positioning of different hose sizes. (Only: EM 115)



Laser cutting line indicator 327.2220 – new upgrade kit for EM 115.



High-quality cutting blades: TM C, TM G and TM.



### TM C

Lasts 7 times longer, cuts twice as fast, generates less smoke, less debris in the hose and less heat.

Reduces the risk of separation of the rubber from the wire.

## Cutting blades