





Press designed specifically for the production of automotive hoses. A good example for such a tailor-made solution is the HMC 1-30 and HM 245 with C-shaped crimping tool designed for radial insertion of complex hose lines. This special press is an ergonomically designed, low-noise machine that requires no lubrication. It has been specifically devised for the production of hoses for the automotive industry, offering outstanding press forces and precision. With PFC and other optional features, you can adjust the press force to process materials that are easily damaged, producing strong and lasting connections without any need for gluing, screwing or welding.



HMC 1-30











Technical Data	HMC 1-30	HM 245	
Crimp force (kN/Ton)	300/30	750/75 •	
No grease: 20% less friction	✓		
Control	Control C.2	Control C.2	
SAE R 12* 1 piece fitting		1"	
SAE R 12* 2 piece fitting		3/4"	
Industrial	1"	1" 70 mm	
Max. Crimp range	70 mm		
Opening without dies	90 mm	100 mm 239	
Type of dies	239-38		
Speed (mm/sec) Close Crimp Open	30 5 50	27 5 30	
Noise level	< 80 dBA	53 dBA	
Drive	4 kW	4 kW	
Oil	80	100	
L x W x H (mm)	650 x 590 x 1,700	1.020 x 950 x1,450	
Weight	320 kg	610 kg	

^{*} According to the fitting.

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	239 - 38					
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10	38					
12	38					
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38 54 75 38 57 75		38	47	75
38 57 75		38	50	75
		38	54	75
38 62 75		38	57	75
		38	62	75

Description



Radial insertion of workpieces, catering even to 90° bends.



Sliding table with handle.



Double head system.



Constant axial centre when crimping jaws are closed.